



## Części zapasowe do Gildemeister Spare parts suitable for Gildemeister

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Art.-Nr. 100601



Art.-Nr. 100604



Art.-Nr. 100632

**Dźwignia zacisku/Chuck lever**

Typ obrabiarki Machine	Ident - Nr. Ident - No.	Art.-Nr. Art.-No.	
AA 48	343-10-213/53	100611	
AA 67	355-10-2130/055	100615	
AS 100	347-10-2130/000	100621	
AS 12		100600	
AS 16-20	08.01.303	100601	
AS 20 Special	200.96.301	100632	
AS 25	341-10-2130/001	100603	
AS 32	342-10-2130/000	100604	
AS 32	342-10-2130/001	100605	
AS 32	342-10-2130/002	100606	
AS 32	342-10-2130/003	100607	
AS 48	343-10-2130/001	100608	
AS 48	343-10-2130/002	100609	
AS 48	343-10-2130/003	100610	
AS 67	355-10-2130/001	100612	
AS 67	355-10-2130/002	100613	
AS 67	355-10-2130/051	100614	
AS 82	327-10-213/51	100630	
AS/AV 82	327-10-2130/002	100617	
AV 55	AV 55-4469-2	100623	
GM 16 AC	53.01.334-1189	100625	
GM 16 AC	53.01.387-03	100628	
GM 32	343-350-1130	100616	
GM 35/32	35.01.130	100631	
GM 35/8	42.01.349	100650	
GM 42	40.01.113	100642	
GS/GM 20	31.01.108	100626	
GS 25/30	22.10.125	100618	
GS 28-25/6	705-10-0017/001	100619	
GS 35-50/6	703-10-0017/000	100620	



Art.-Nr. 100637



Art.-Nr. 100638

## Dźwignia zacisku/Chuck lever

Typ obrabiarki Machine	Ident - Nr. Ident - No.	Art.-Nr. Art.-No.	
<b>CNC-Maschinen:</b>			
GD 20	55.10.227	100646	
GD 32	56.10.129	100645	
GLD 12-16, GD16	55.10.107	100629	
GLD 20-25-32	54.10.119	100624	
Pin to GLD 20-25-32 (7x42,5)	54.10.117	100635	
GM 26 AC	41.01.193	100649	
GM 35 Spezial	37.01.158	100656	
GM 35/8, GMC 35	42.01.293	100640	
GMC 20 S	51.01.284	100641	
MSL	60.10.92	100643	
MSL 42/60	94.10.123	100653	
MSL 60/7	56.10.322	100633	
Speed 12	20.10.136	100637	
Speed 20 Main-/Subsp., Speed 20-8 Mainsp	21.10.141	100636	
Speed 20-8 Subspindle	20.10.136	100637	
Sprint 20	21.10.141	100636	
Sprint 32	54.10.254	100624	
Sprint 32 Linear	56.10.322- 03	100633	
Sprint 32/42	26.10.196	100651	
Sprint 42 Subspindle	56.10.322	100633	
Sprint 42 Mainspindle	26.10.123	100638	
Sprint 50 linear	94.10.123	100653	



Art.-Nr. 601010

**Mufy zacisku**  
**Clamping sleeves**

Typ obrabiarki Machine	Ident - Nr. Ident - No.	D	L	Art.-Nr. Art.-No.	
AA 67		159,5	110	600999	
AS 100		136	105	601008	
AS 16-20, GS 20, GM 20	08.01.351	81	50	601001	
AS 25	341-10-2110/001	108	82,3	601007	
AS 32/001	342-10-2110/001	116	95	601005	
AS 32/002	342-10-2110/002	116	92	601002	
AS 32/003	342-10-2110/003	120	85	601006	
AS 48/002	343-10-2110/002	136	103	601003	
AS 48/002	0283381 *	134	103	601010	
AS 48/003	343-10-2110/003	105	136	601004	
AS 67	355-10-2110/001	162	109,7	601009	
AS 67	355-10-2110/051	162	116	601000	
GD 12	55.10.178-02			600998	
GM 16	53.01.386			600997	
GM 16 (alte Ausf./old version)	53.01.332			600996	
GM 35/8	42.01.292			602035	
GM 32/35	35.01.132			602028	
GM 42	40.01.109			602031	
GS 25	Ø76 Nut 20	115	88	600995	
GS 25	Ø72 Nut 20	115	88	600994	
Speed	20.10.134-01			600993	

\*mit Sicherungsring/with securing ring

weitere Typen auf Anfrage  
further types on  
request

## Rolki/Osie rolek Rolls/Rolling bolt



Art.-Nr. 601011



Art.-Nr. 601012



Art.-Nr. 601013

Typ obr. / Nazwa	Ident - Nr.	D	d	L/H	Art.- Nr.
AS 25-32 Os/Bolt <small>Gew.M5</small>	302-08-1410/001	18		40	601027
AS 25-32 Rolka/Roller	302-08-1420/001	29,5	18	13	601028
AS/AA 48 Os/Bolt	303-08-1410/001	28		45	601043
AS 48 Rolka/Roller	303-08-1420/001	29,5		15	601044
AS 48 Os/Bolt	303-09-140	28		60	601045
AS 48 Rolka/Roller	303-09-1410/1	22		20	601046
AS 67/AA 48 Os/Bolt	304-08-140	22		52	601052
AS 67/AA 48 Rolka/Roller	304-08-142/1	34,5		22	601053
AS 67 Os/Bolt	304-09-140	22		65	601050
AS 67 Rolka/Roller	304-09-141/1	22		22	601051
AS 32, GS35 Rolka/Roller	703-09-0021/001	29,5		18	601017
AS 32, GS35 Os/bolt	(703-21-0021)	22		55	601022
AS/GM 16 Rolka/Roller	01.06.615	30	17	14	601215
AS/ GS/GM 20 Rolka/Tumbling I.	01.07.247	20		10	601062
AS 16-20 GS/GM 20 Os/Bolt	01.11.026				601091
AS 16-20 GS/GM 20 Os/Bolt	01.27.024	8		32	601081
AS 16-20 GS/GM Rolle** <small>(Seitenschl)</small>	01.27.025	20	8	10	601012
AS 16-20 GS/GM 20 Os	02.07.016				601099
AS 16-20 GS/GM 20 Os	05.02.001			65	601065
AS 16-20 GS/GM 20 Os	05.02.003				601094
AS 16-20 GS/GM Os/bolt	05.03.010				601103
AS 16-20 GS/GM20 Bolt	05.07.002				601088
AS 16-20 GS/GM 20 Bolt	05.07.003				601090
AS 16-20 GS/GM 20 Os	05.07.004				601104
AS 16-20 GS/GM20 Os	05.07.006				601089
AS 16-20 GS/GM 20 Bolt	05.08.014				601078
AS 16-20 GS/GM 20 Bolt	05.09.001				601080
AS 16-20 Os/Bolt ** <small>(Seitenschlitten)</small>	05.09.008	8		45	601014
AS 16-20 GS/GM 20 Sprezy/Spring	05.09.013				601077
AS 16-20 GS/GM 20 Bolt	05.09.014				601098
AS 16-20 GS/GM 20 Bolt	05.10.001				601079
AS 16-20 GS/GM Rolle <small>(Pinole)</small>	06.07.009	25	12/16	10	601011
AS 16-20 Bolzen/Bolt <small>(Pinole)</small>	06.07.010	12/16	10	33	601013
AS 16-20 GS/GM Rollerbolt *	10.46.103				601063
AS 16-20, GS/GM20 Bolt	13.05.127	14		33	601084
AS 16-20 GS/GM 20 Bolt	14.03.003				601086
AS 16-20, GS/GM20 Bolt	15.21.107	10/16		28	601073
GM 32/35/42 Rolle/Roller	35.02.103				601241
GM 32/35/42 Rollenbolzen/Bolt	35.02.104				601240
GM 32/35/42 Rollenbolzen/Bolt	35.03.107				601236

weitere Teile auf Anfrage/further types on request

\*für Rollierhebel/for tumbling lever

\*\*Seitenschlitten/side carriage

**Rolki/Osie rolek – Rolls/Rolling bolt**



Art.-Nr. 601011



Art.-Nr. 601012



Art.-Nr. 601013

Typ obr. / Nazwa	Ident - Nr.	D	L/H	Art.- Nr.
GM 32/35/42 Os/Bolt	35.03.111			601233
GM 32/35/42 Rolka/Roller	35.04.115			601235
GM 32/35/42 Os/Bolt	35.05.125			601230
GM 32/35/42 Os/Bolt	35.07.127	15	40	601057
GM 32/35/42 Os/Bolt	35.07.153	Lage	3, 6	601223
GM 32/35/42 Os/Bolt	35.07.176	Lage	4, 5	601229
GM 32/35/42 Os/Bolt	35.11.119			601234
GM 32/35/42 Rolka/Roller	35.22.116	30/15	15	601225
GM 32/35/42 Os/Bolt	35.25.123	15	55	601227
GM 20 Os/bolt	D-51030	16	35,6	601118
GM 20 Rolka	D-51031	20	10	601117
GM 32/35/42 Rolka/Roller	37.03.128			601232
GM 32/35/42 Screw Slidebolt	37.06.120		34,5	601239
GM 32/35/42 Os/Bolt	37.07.105			601224
GM 32/35/42 Os/Bolt	37.11.112	20	54	601056
GM 32/35/42 Rolka z 27 igl	37.11.113	42/26	19	601058
GM 32/35/42 Rolka/Roller	37.12.110			601238
GM 32/35/42 Os/Bolt	37.12.111			601237
GM 32/35/42 Os/Bolt	37.22.112			601231
GM 32/35/42 Os/Bolt	37.22.122	15	47,5	601226
GM 32/35/42 Bolt	49.07.111	15	40	601220
GM 32/42 Rolka z igl. kpl.*	49.07.112	30	15	601061
GM 32/42 Bolt new version	49.22.102	15	47,5	601059
GM 32/35/42 Os/Bolt	49.25.101			601222
GM 16 Stift / Pin	53.01.335			602037
GM 16 Guide bolt with thread	53.01.361			601205
GM 16 Os/Bolt	53.02.126			601200
GM 16 Rolka/Roller	53.02.131			601212
GM 16 Os/Bolt	53.02.167			601211
GM 16 Kamien/sliding pad	53.03.120			601214
GM 16 Os/Bolt	53.03.130			601209
GM 16 Rolka	53.04.179			601217
GM 16 Os/Bolt	53.05.113			601203
GM 16 Rolle/Roller	53.05.124			601201
GM 16 Bolzen/Bolt m.thread	53.05.156			601207
GM 16 Os/Bolt	53.12.121			601204
GM 16 Roller	53.26.108			601216
GM 16 Rolle/Büchse/Bush	53.26.121			601218
GM 16 Rollenbolzen/Bolt	53.26.126		38,5	601206
GM 16 Bolzen/Bolt	53.26.135	4		601219
GM 16 Rollenbolzen/Bolt	53.26.172		51,5	601210

weitere Teile auf Anfrage/ further types on request

## Łożysko dźwigni zacisku Clutch toggle sleeve/-housing



Art.-Nr. 601140

Typ obrabiarki	Ident.-Nr.	D	L	Art.-Nr.	
AS 16-20 Clutch toggle sl.	08.01.301			601145	
AS 25 Clutch toggle sl.	341-10-214	95	46	601140	
AS/AA 32 Clutch toggle sl.	342-10-2140/001	106	43	601141	
AS/AA 32 Clutch toggle sl.	342-10-2140/003	106	42	601142	
AS/AA 32 Clutch toggle sl.	342-10-2140/004			601143	
AS 67 Clutch toggle sl.	355-10-214/003			601144	
GM 16 (old vers.) Clutch Togg.	53.01.333			602027	
GM 16 Toggle Intake/Aufnahme	53.01.389			602026	
GM 32/35 Housing	35.01.131			602029	
GM 35/8 Housing	42.01.347			602041	
GM 42 Housing	40.01.162			602032	

## Tuleje prowadzące / zaciskowe

### Rings (Backup-/Pressure) + Clamping roller + Guidance can



Art.-Nr. 601047



Art.-Nr. 601115



Art.-Nr. 601120

Typ obrabiarki	Ident.-Nr.	D	L	Art.-Nr.	
AS 16-20, GM 20 Backup r.	31.01.107	82	27	601111	
AS 16-20, GM 20 Backup r.	08.01.302	81		601114	
AS 25 Guidance can	342-10-212	59	21,5	601120	
AS 25 Clamping roller	Ø osi 25/22	94	23,5	601112	
AS 32 Guidance can	342-10-212/2		28,5	601122	
AS 32-48-67 Clamping r.	09-137	54	85	601115	
AS 32 Clamping roller	342-09-1260/002			601116	
AS 48 Clamping roller	343-09-1260/002			601047	
AS 48, AA 48 Guidance can	343-10-212/2	76	32	601121	
AS/AA 32-48-67 Clamping r	343-09-1370	51,6	87	601113	
GM 16 Pressure ring	53.01.382			602023	
GM 16 Flansch/flange	53.01.388			602025	
GM 16 Ring	53.01.346			602024	
GM 16 Backup ring	53.01.384			602012	
GM 32/35 Backup ring	35.01.119			602030	
GM 35/8 Ring	42.01.176			602036	
GM 35/8 Ring (Ball bearing)	42.01.196			602038	
GM 42 Ring	40.01.129			602033	
GM 42 Ring / Büchse/Bush	40.01.159			602034	
GS/GM Pressure ring	31.01.110			601119	
GM 35/8 Cylinder f.Cup Spring	42.01.344			602040	



Art.-Nr. 601070

**Bolce odcinane**  
**Shear pin**

Typ obrabiarki	Ident - Nr.	Art.-Nr.	
AS 67, AA 48	304-08-4060/000	601020	
AS 32	303-08-4060/000	601070	



Art.-Nr. 601066

**Bolce ze sprężyną/Podkładki/Sprężyny**  
**Pin with spring/washer/spring**

Typ obrabiarki	Ident.-Nr.	Art.-Nr.	
GM 16 Podkładka/washer	01.06.606	601075	
AS 16-20, GS 20 Pin with spring	05.09.012	601066	
AS 16-20 GS/GM 20 Spring	05.09.013	601077	